Connecting technology
for conventional applications
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<td>44 – 45</td>
</tr>
</tbody>
</table>
Hettich keeps a firm hold. What fittings from Hettich join together just doesn’t come apart. Hettich also supplies reliable and easy to use solutions for more difficult connections in furniture construction.

Solutions that open up numerous design options using classic or lightweight materials. Convenient on-site assembly. Hettich fittings keep what you promise your customers.

Small components, big performers: Hettich connecting technology is brimming with expertise. For perfect results.

Spherical eccentric cam: For a better hold in the drill hole. The screwdriver can be held at an angle for greater convenience.

Providing a firm hold: Strong connections between shelves and side panels. High load capacity.
Connecting fittings for carcases

- **Rapid S fast installation dowel, Twister screw in dowel**

**Fast – faster – Rapid S**
The new generation of Hettich fast installation dowels with steel core. Slim, light and incredibly strong. Installation without the need for tools – the dowel simply pushes into place. With Rastex, the Rapid S makes the perfect pair.

**Twister – quickly fitted without the risk of injury**
By holding the freely rotating sleeve, the Twister can be driven in all the way safely and reliably throughout the insertion process with the cordless screwdriver – preventing risk of injury from sharp edges or burrs.

Rastex 15 can be used in combination with Twister and Rapid S dowels.

Rastex 25 can be used in combination with Twister dowels.

Coloured plastic sleeves in easy-to-grip fluted design indicate dowel lengths. Green (dowel length 20 mm) for Rastex 15, blue (dowel length 24.5 mm) for Rastex 25 and black (dowel length 30 mm) for Rastex 15.

Fast, tool-less installation, simply press by hand into the drilling in the carcase side. Easy to tell apart with coloured expanding elements for 8 mm (blue) and 10 mm (green) drillings.
Connecting fittings for carcases

- **Rastex 15 eccentric cam connecting fitting**
  - can be used in conjunction with fast installation dowels
  - Rapid S dowels and screw in Twister dowels and steel dowels,
  - diameter 15 mm
  - Page 8 - 10

- **Rastex 25 eccentric cam connecting fitting**
  - can be used in combination with screw in Twister dowels,
  - Diameter 25 mm
  - Page 12

- **VB 20 / 21 eccentric cam connecting fittings**, **VB 35 / 35 M, VB 36 / 36M, VB 135**, **block connecting fittings**
  - Range summary
  - Page 13

- **End screws, sleeves, sockets, screws, cover caps**
  - Page 27 - 29
Eccentric cam connecting fitting

Rastex 15

- With torque support – allows furniture side panels to be pulled into place from space up to 4 mm from the panel end
- Twice as secure thanks to interior and exterior indentations – the dowel is always pulled in to the centred position, ruling out any displacement of furniture components!
- Eccentric cam can be tightened with flat-blade screwdriver, Pozidrive screwdriver PZ 3 or Allen key AF 4
- With or without rim, the rim covers any jagged drillings, making an additional cover cap unnecessary
- Zinc die-cast

### Rastex 15 with rim

<table>
<thead>
<tr>
<th>Finish</th>
<th>Order no. / panel thickness mm</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>15</td>
<td>16</td>
</tr>
<tr>
<td>nickel plated</td>
<td>0 079 451</td>
<td>0 071 948</td>
</tr>
<tr>
<td>nickel plated</td>
<td>0 079 452</td>
<td>0 073 459</td>
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### Rastex 15 without rim

<table>
<thead>
<tr>
<th>Finish</th>
<th>Order no. / panel thickness mm</th>
<th>PU</th>
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<tbody>
<tr>
<td></td>
<td>12</td>
<td>15</td>
</tr>
<tr>
<td>bright</td>
<td>0 020 053</td>
<td>0 079 461</td>
</tr>
<tr>
<td>bright</td>
<td>9 116 019</td>
<td>9 059 487</td>
</tr>
<tr>
<td>nickel plated</td>
<td>0 020 049</td>
<td>0 079 457</td>
</tr>
<tr>
<td>nickel plated</td>
<td>0 020 050</td>
<td>0 079 458</td>
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</table>
Cover caps for Rastex 15 without rim (except for Rastex 15 / 12)

<table>
<thead>
<tr>
<th>Colour</th>
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<th>PU</th>
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</thead>
<tbody>
<tr>
<td>white</td>
<td>0 071 054</td>
<td>200 ea.</td>
</tr>
<tr>
<td>brown</td>
<td>0 071 055</td>
<td>200 ea.</td>
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<tr>
<td>black</td>
<td>0 079 490</td>
<td>200 ea.</td>
</tr>
<tr>
<td>light brown</td>
<td>0 079 491</td>
<td>200 ea.</td>
</tr>
<tr>
<td>beige</td>
<td>9 134 720</td>
<td>200 ea.</td>
</tr>
<tr>
<td>grey</td>
<td>9 134 731</td>
<td>200 ea.</td>
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</tbody>
</table>
Eccentric cam connecting fitting

**Rastex 15**

<table>
<thead>
<tr>
<th>Rastex 15 for 12 mm bottom panel</th>
<th>Rastex 15 for 15 mm bottom panel</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image1" alt="Diagram" /></td>
<td><img src="image2" alt="Diagram" /></td>
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</tbody>
</table>

<table>
<thead>
<tr>
<th>Rastex 15 for 16 mm shelf</th>
<th>Rastex 15 for 18 mm bottom panel</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image3" alt="Diagram" /></td>
<td><img src="image4" alt="Diagram" /></td>
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</tbody>
</table>

<table>
<thead>
<tr>
<th>Rastex 15 for 19 mm bottom panel</th>
<th>Rastex 15 for 22 mm bottom panel</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image5" alt="Diagram" /></td>
<td><img src="image6" alt="Diagram" /></td>
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</tbody>
</table>

<table>
<thead>
<tr>
<th>Rastex 15 for 29 mm bottom panel</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image7" alt="Diagram" /></td>
</tr>
</tbody>
</table>

---

Eccentric cam connecting fitting

**Rastex 15**
### Rapid S fast installation dowel DU 324 / DU 325

- Expanding socket for 8 mm drilling diameter
- Dowel length 20 mm / 30 mm
- Steel, galvanised / blue plastic

<table>
<thead>
<tr>
<th>Article version</th>
<th>Dowel length mm</th>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rapid S DU 324</td>
<td>20</td>
<td>9 046 180</td>
<td>2000 ea.</td>
</tr>
<tr>
<td>Rapid S DU 325</td>
<td>30</td>
<td>9 046 182</td>
<td>2000 ea.</td>
</tr>
</tbody>
</table>

### Twister screw in dowel DU 319 T / DU 320 T

- With direct fixing thread for drilling diameter of 5 mm
- Dowel length 20 mm / 30 mm
- DU 320 T can also be used for VB Insert for lightweight panels with 8 mm face layers
- For lightweight panels with 4 mm face layers installation only with Hettinject bonding dowels
- Steel / green or black plastic
- Can be used in System 32

<table>
<thead>
<tr>
<th>Article version</th>
<th>Dowel length mm</th>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>Twister DU 319 T, galvanised</td>
<td>20</td>
<td>9 047 974</td>
<td>2000 ea.</td>
</tr>
<tr>
<td>Twister DU 320 T, galvanised</td>
<td>30</td>
<td>9 047 976</td>
<td>2000 ea.</td>
</tr>
</tbody>
</table>

### Twister screw in dowel DU 243 T / DU 232 T

- With direct fixing thread for drilling diameter of 5 mm
- Dowel length 20 / 30 mm
- DU 232 T can also be used for VB Insert for lightweight panels with 8 mm face layers
- For lightweight panels with 4 mm face layers installation only with Hettinject bonding dowels
- Steel / green or black plastic
- Can be used in System 32

<table>
<thead>
<tr>
<th>Article version</th>
<th>Dowel length mm</th>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>Twister DU 243 T, galvanised</td>
<td>20</td>
<td>9 047 862</td>
<td>2000 ea.</td>
</tr>
<tr>
<td>Twister DU 232 T, galvanised</td>
<td>30</td>
<td>9 047 861</td>
<td>2000 ea.</td>
</tr>
</tbody>
</table>

### Twister screw in dowel DU 644 T

- M6 x 7.8 mm thread
- Dowel length 30 mm
- Steel / black plastic

Advice:
- Please order M6 sockets separately, see page 28

<table>
<thead>
<tr>
<th>Article version</th>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>Twister DU 644 T, galvanised</td>
<td>9 047 864</td>
<td>2000 ea.</td>
</tr>
</tbody>
</table>
Rastex 25

- The latching stages on the curved tensioning surface and sawtooth-like exterior indentations prevent the eccentric cam from working loose
- The dowel is always tightened centrically
- The reverse torque is three times higher than that of comparable eccentric cam fittings
- With or without rim, the rim covers any jagged drillings, making an additional cover cap unnecessary
- Zinc die-cast

**Article version** | **Finish** | **Order no.** | **PU**
--- | --- | --- | ---
1 & with rim & nickel plated & 0 079 695 & 200 ea.
2 & without rim & bright & 1 008 983 & 1000 ea.

**Cover caps for Rastex 25**

- Plastic

**Colour** | **Order no.** | **PU**
--- | --- | ---
1 & white & 0 071 054 & 200 ea.
2 & brown & 0 013 118 & 200 ea.
3 & beige & 0 025 056 & 200 ea.
4 & black & 0 070 711 & 200 ea.

**Twister screw in dowel DU 262 T**

- Direct fixing thread for drilling diameter of 5 mm
- Dowel length 24.5 mm
- Steel/plastic, blue
- Can be used in System 32

**Article version** | **Order no.** | **PU**
--- | --- | ---
Twister DU 262 T, galvanised & 0 020 060 & 200 ea.
Connecting fittings for carcases

- Eccentric cam connecting fittings
  VB 35 / 35 M / 36 / 36 M
  14 – 18

- Shelf connecting fittings
  VB 135
  19
Eccentric cam connecting fitting

- VB 35 M
- With rib

- Insert shelf from above. Installation aid for hooking in the shelves

- Small connecting fittings for sturdy, positive fitting and friction locked connections between shelves and side panels using the tried and proven eccentric cam latching principle

- The fitting is pressed into the cropped 20 mm diameter drilling

- The fitting has a spherical eccentric cam

- Zinc die-cast / plastic

- Can be used in System 32

**VB 35 M / 19 for 19 mm shelves**

<table>
<thead>
<tr>
<th>Finish / colour</th>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>nickel plated</td>
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<tr>
<td>white</td>
<td>9 116 944</td>
<td>1000 ea.</td>
</tr>
<tr>
<td>brown</td>
<td>9 116 945</td>
<td>1000 ea.</td>
</tr>
<tr>
<td>black</td>
<td>0 079 643</td>
<td>200 ea.</td>
</tr>
</tbody>
</table>

Drilling pattern for shelves

Dowel centre from underside of shelf
Eccentric cam connecting fitting

- VB 35
- without rib

> Insert shelf from above or from the front

- Small connecting fittings for sturdy, positive fitting and friction locked connections between shelves and side panels using the tried and proven eccentric cam latching principle
- The fitting is pressed into the cropped 20 mm diameter drilling
- The fitting has a spherical eccentric cam
- Zinc die-cast / plastic
- Can be used in System 32

### VB 35 / 16 for 16 mm shelves

**Drilling pattern for shelves**

<table>
<thead>
<tr>
<th>Finish / colour</th>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>white</td>
<td>9 020 729</td>
<td>1000 ea.</td>
</tr>
</tbody>
</table>

**Dowel centre from underside of shelf**

### VB 35 / 19 for 19 mm shelves

**Drilling pattern for shelves**

<table>
<thead>
<tr>
<th>Finish / colour</th>
<th>Order no.</th>
<th>PU</th>
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</thead>
<tbody>
<tr>
<td>nickel plated</td>
<td>9 117 725</td>
<td>500 ea.</td>
</tr>
<tr>
<td>white</td>
<td>9 116 929</td>
<td>1000 ea.</td>
</tr>
<tr>
<td>brown</td>
<td>9 116 930</td>
<td>1000 ea.</td>
</tr>
<tr>
<td>black</td>
<td>9 116 928</td>
<td>1000 ea.</td>
</tr>
</tbody>
</table>

**Dowel centre from underside of shelf**
Eccentric cam connecting fitting

- VB 36 M
- With rib

Insert shelf from above. Installation aid for hooking in the shelves

- Small connecting fittings for sturdy, positive fitting and friction locked connections between shelves and side panels using the tried and proven eccentric cam latching principle
- The fitting is pressed into a double hole drilled 32 mm apart. Insertion holes in a diameter of 20 and 10 mm
- The fitting has a spherical eccentric cam
- Zinc die-cast / plastic
- Can be used in System 32

### VB 36 M / 16 for 16 mm shelves

**Drilling pattern for shelves**

<table>
<thead>
<tr>
<th>Finish / colour</th>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>nickel plated</td>
<td>9 153 258</td>
<td>200 ea.</td>
</tr>
<tr>
<td>white</td>
<td>9 116 498</td>
<td>500 ea.</td>
</tr>
<tr>
<td>brown</td>
<td>9 116 508</td>
<td>500 ea.</td>
</tr>
</tbody>
</table>

Dowel centre from underside of shelf

### VB 36 M / 19 for 19 mm shelves

**Drilling pattern for shelves**

<table>
<thead>
<tr>
<th>Finish / colour</th>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>nickel plated</td>
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<tr>
<td>white</td>
<td>9 129 805</td>
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</tr>
<tr>
<td>brown</td>
<td>9 129 881</td>
<td>500 ea.</td>
</tr>
<tr>
<td>black</td>
<td>0 079 648</td>
<td>200 ea.</td>
</tr>
</tbody>
</table>

Dowel centre from underside of shelf
Eccentric cam connecting fitting

- **VB 36**
- **without rib**

- Insert shelf from above or from the front

- Small connecting fittings for sturdy, positive fitting and friction locked connections between shelves and side panels using the tried and proven eccentric latching principle
- The fitting is pressed into a double hole drilled 32 mm apart. Insertion holes in a diameter of 20 and 10 mm
- The fitting has a spherical eccentric
- Zinc die-cast / plastic
- Can be used in System 32

### VB 36 / 16 for 16 mm shelves

#### Drilling pattern for shelves

![Drilling pattern](image)

<table>
<thead>
<tr>
<th>Finish / colour</th>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>white</td>
<td>9 116 464</td>
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<tr>
<td>black</td>
<td>9 096 994</td>
<td>500 ea.</td>
</tr>
</tbody>
</table>

**Dowel centre from underside of shelf**

### VB 36 / 19 for 19 mm shelves

#### Drilling pattern for shelves

![Drilling pattern](image)

<table>
<thead>
<tr>
<th>Finish / colour</th>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
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<tr>
<td>brown</td>
<td>9 129 828</td>
<td>500 ea.</td>
</tr>
<tr>
<td>black</td>
<td>9 129 823</td>
<td>500 ea.</td>
</tr>
</tbody>
</table>
Screw in dowel DU 321

- With direct fixing thread for drilling diameter of 5 mm
- Dowel length 6.7 mm
- Can also be used for lightweight panels with 8 mm face layers
- For lightweight panels with 4 mm face layers installation only with Hettinject bonding dowels
- Steel, galvanised
- Can be used in System 32

Order no. | PU
---|---
9 021 847 | 5000 ea.

Screw in dowel DU 322

- With direct fixing thread for drilling diameter of 5 mm
- Dowel length 6.7 mm
- Can also be used for lightweight panels with 8 mm face layers
- For lightweight panels with 4 mm face layers installation only with Hettinject bonding dowels
- Steel, galvanised
- Can be used in System 32

Order no. | PU
---|---
9 022 370 | 5000 ea.

Screw in dowel DU 648

- M6 x 7.8 mm thread
- Dowel length 6.7 mm
- Steel

Advice:
- Please order M6 sockets separately, see page 28

Finish | Order no. | PU
---|---|---
galvanised | 1 035 241 | 2000 ea.

Double dowel DU 712 / DU 867

- For 16 mm and 19 mm center panel
- Drilling diameter 5 mm
- Dowel length 6.7 mm
- Can be used for lightweight panels
- Steel, bright
- Can be used in System 32

Article version | Panel thickness mm | Order no. | PU
---|---|---|---
DU 712 | 16 | 1 019 462 | 1000 ea.
DU 867 | 19 | 1 019 463 | 1000 ea.
Insert shelf from above. Assembly aid for hooking in the shelves

- The VB 135 connecting fitting is pressed into the cropped 20 mm Ø drilling
- The shelf can only be inserted from above
- The bottom panel with the VB 135 is merely pressed onto the dowel. The wedging effect pulls the bottom panel to the side and prevents it from falling out
- Can be used for shelf thicknesses of 16 mm and over
- Plastic
- Can be used in System 32

### VB 135

**Drilling pattern for shelves**

- **Colour**
  - brown: Order no. 0 073 617, 200 ea.
  - black: Order no. 0 079 649, 200 ea.

**Dowel centre from underside of shelf**
Never seen, yet indispensable: Hettich connecting fittings reliably hold all modules together to provide lasting furniture stability. A range that has it all: for furniture carcases and worktops, plinths and drawer fronts, lightweight elements and much more besides – Hettich has just the right connecting fitting that's also easy to install.

Universal corner connector for small carcase units. Simple, straightforward installation.
Other connecting fittings

Summary

- EverFix, MultiClip
  VB 16 / VB 160
  22 – 23

- Connecting angels and connecting screws
  Euro brackets, universal corner connectors, universal angles,
  connecting screw VS, connecting screw VHS 32
  24 – 27

- End screws, sleeves, sockets, screws
  27 – 29
EverFix with threaded stud

- This inconspicuous connecting fitting merely consists of a threaded stud and a knock in socket with spring steel disc
- Components can easily be pressed together by hand to produce a non detachable connection
- Pull-out strength 500 N

<table>
<thead>
<tr>
<th>Finish / colour</th>
<th>Order no.</th>
<th>PU</th>
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</thead>
<tbody>
<tr>
<td>galvanised / white</td>
<td>0 079 118</td>
<td>200 ea.</td>
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</tbody>
</table>

EverFix with Duplo

- This inconspicuous connecting fitting merely consists of a threaded stud and a knock in socket with spring steel disc
- Components can easily be pressed together by hand to produce a non detachable connection
- Pull-out strength 500 N

<table>
<thead>
<tr>
<th>Finish / colour</th>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>galvanised / white</td>
<td>0 079 119</td>
<td>200 ea.</td>
</tr>
</tbody>
</table>

PU 200 = 400 Everfix + 200 Duplo
MultiClip can be used in many different applications
- For wall panelling, room dividers, cladding pillars, ceiling panelling, fascias and cladding of all types
- In all applications, the fitting can be screw mounted either parallel or at right angles to the fascia or cladding component
- If it is necessary to slide the clip connectors on from the front, one of the fittings is screw mounted at an angle of 90°
- Whether for interior fittings, contract work or volume production, this fitting is a cost-saver – always and everywhere
- Only 1 fitting component for all types of application
- The clip connector components provide a secure hold with spring loaded flexible clamps and serrated surfaces
- Variable screw on positions permit to hooking in from above, from the front, from the side as well as flush fitted
- Compensation for mounting tolerances
- Clip connectors can be adjusted for perfect alignment
- Thermoplastic material, black (heat resistant)

<table>
<thead>
<tr>
<th>Order no.</th>
<th>PU</th>
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</thead>
<tbody>
<tr>
<td>1 009 684</td>
<td>200 ea.</td>
</tr>
</tbody>
</table>
Euro angle for 32 mm hole line

- Can be used as a multi-purpose connecting fitting for carcases, shelves, rear panels and drawer fronts
- Connecting angles: steel, galvanised
- Plastic cover cap
- Direct fixing screws, ø 6.3 mm
- Can be used in System 32

Page reference:
- For direct fixing screws, see page 29

<table>
<thead>
<tr>
<th>Article version</th>
<th>Finish / colour</th>
<th>Order no.</th>
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<tbody>
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<td>200 ea.</td>
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<tr>
<td>Cover cap</td>
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<td>0 050 314</td>
<td>200 ea.</td>
</tr>
<tr>
<td>Cover cap</td>
<td>brown</td>
<td>0 050 313</td>
<td>200 ea.</td>
</tr>
<tr>
<td>Cover cap</td>
<td>black</td>
<td>0 072 026</td>
<td>200 ea.</td>
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<tr>
<td>Cover cap</td>
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<td>0 070 292</td>
<td>200 ea.</td>
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</tbody>
</table>
Universal corner connector

- Universal corner connector for small carcases and for supporting low loads
- For attachment with 3.5 mm ø countersunk head screw
- The cover cap simply clips on to conceal the screws
- Plastic

<table>
<thead>
<tr>
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<th>Order no.</th>
<th>PU</th>
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</thead>
<tbody>
<tr>
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<tr>
<td>black</td>
<td>0 044 743</td>
<td>100 ea.</td>
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</tbody>
</table>

A PU contains 100 connectors and 100 cover caps
Universal angle 31 x 31 mm

- Steel, galvanised

<table>
<thead>
<tr>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>9 113 735</td>
<td>100 ea.</td>
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</tbody>
</table>

Connecting screws VS

- M6 thread for drilling diameter 8 mm
- PU 100 = 100 M6 steel pins + 100 threaded caps
- Steel, bright
- Plastic head: white

<table>
<thead>
<tr>
<th>Article version</th>
<th>Colour</th>
<th>Panel thickness mm</th>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>VS 34</td>
<td>white</td>
<td>34 - 41</td>
<td>0 013 110</td>
<td>100 ea.</td>
</tr>
</tbody>
</table>
Connecting screws, end screws and sleeves

**Connecting screw VHS 32**

- Unobtrusive carcase connectors for a particularly firm hold
- For drilling diameter of 5 mm
- The connecting sleeves are 27 or 35 mm long
- The threaded sleeve is set back, making it easier to screw the connecting screw in
- Screw M4 x 15 mm / connecting sleeve: nickel plated steel

<table>
<thead>
<tr>
<th>Article version</th>
<th>Panel thickness (mm)</th>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>VHS 32 / 35</td>
<td>36 - 44</td>
<td>01 054 520</td>
<td></td>
</tr>
</tbody>
</table>

**End screw**

- M4 thread
- Suitable for use with M4 threaded sleeve, see below
- Pozidrive screw
- Steel, galvanized

<table>
<thead>
<tr>
<th>Length (mm)</th>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>8</td>
<td>0 079 525</td>
<td></td>
</tr>
</tbody>
</table>

**Threaded sleeve**

- For M4 thread
- For drilling diameter of 5 mm
- Suitable for use with end screw, see above
- Steel, galvanized

<table>
<thead>
<tr>
<th>Length (mm)</th>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>18</td>
<td>1 004 939</td>
<td></td>
</tr>
</tbody>
</table>
## Sockets

- Plastic sockets, expanding sockets

### Socket no. 49

- For M6 thread
- Drilling diameter 8 mm
- Suitable for use with Rastex 15 / 25, VB 20 / 21 and VB 35 / 36
- Plastic, white

<table>
<thead>
<tr>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>9 015 676</td>
<td>10000 ea.</td>
</tr>
</tbody>
</table>

### Socket M5 x 11 mm for folding door hinge 625

- For M5 thread
- Drilling diameter 10 mm
- Plastic, white

<table>
<thead>
<tr>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 018 442</td>
<td>5000 ea.</td>
</tr>
</tbody>
</table>

### Expanding socket

- For M6 thread
- Drilling diameter 8 mm
- With nylon ball, length 12 mm
- Suitable for use with Rastex 15 / 25, VB 20 / 21, VB 35 / 36 and VB 135
- Brass, bright

<table>
<thead>
<tr>
<th>Article version</th>
<th>Length mm</th>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>with nylon ball</td>
<td>12</td>
<td>1 028 024</td>
<td>2000 ea.</td>
</tr>
</tbody>
</table>
### Shallow countersunk head

- Shallow countersunk head
- Pozidrive screw
- Steel, galvanised

<table>
<thead>
<tr>
<th>Dimensions mm</th>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>ø 6.3 x 10.5</td>
<td>9 201 935</td>
<td>4500 ea.</td>
</tr>
</tbody>
</table>
More functions – more buyers. Hettich makes seating and beds even more comfortable and convenient. And more attractive to furniture buyers. Hettich adjustable fittings bring many additional and innovative benefits to easy chairs, sofas and beds. For example, variable positions for seats, back and arm rests. Our wide choice of fittings lets you provide upholstered furniture and beds with a host of adjustment functions.

Added convenience for slatted bed bases: the Rastomat telescopic fitting engages head and foot board at any setting without having to return to the home position.
Adjustment fittings for beds

Rastomat

- Adjustable fitting for head and foot ends
- Also suitable for height adjustable desktops, deck chairs and all types of flaps
- The fitting engages in any notch without having to return to the home position
- Rugged construction
- Safety feature prevents over extension
- The spacer disks required are included in the pack
- Steel, galvanised
- Load capacity 180 kg/ea.

<table>
<thead>
<tr>
<th>Number of notches</th>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>5</td>
<td>9 097 477</td>
<td>100 ea.</td>
</tr>
<tr>
<td>10</td>
<td>0 025 174</td>
<td>10 ea.</td>
</tr>
</tbody>
</table>

Adjustment fittings for beds

Rastomat

https://www.hettich.com/short/e5ea11

Dimension x mm

<table>
<thead>
<tr>
<th>Position of notches</th>
<th>Dimension x mm for articles with 5 notches</th>
<th>Dimension x mm for articles with 10 notches</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 R</td>
<td>164</td>
<td>235</td>
</tr>
<tr>
<td>5 R</td>
<td>214</td>
<td>289</td>
</tr>
<tr>
<td>10 R</td>
<td>355</td>
<td>355</td>
</tr>
</tbody>
</table>
Standing firmly. Give furniture a solid foundation to stand on – with high-quality, robust plinths from Hettich. Durable quality materials and sturdy constructions guarantee high load capacity. Hettich plinth height adjustment legs make sure your furniture stands firmly. Permanently.

Each with a load capacity of up to 450 kg: the Korrekt is fixing bock, height adjustable leg and plinth clip all in one. Simple adjustment by hand or screwdriver.
Plinth adjustment fittings

Summary

- Korrekt height adjustable leg
  with fixing blocks and accessories  
  34 – 35

- Euro height adjustable leg
  with fixing blocks and accessories  
  36
Height adjustable leg

- Korrekt
- Levelling foot

Korrekt levelling foot

- Fitting system comprising levelling feet, fixing blocks, plinth clips and other accessories
- Load capacity per leg 450 kg, maximum of 1350 kg for 3 or more legs
- Levelling foot is held securely in the fixing block when installing and repositioning the cabinet
- Large contact surface of ø 78 or 80 mm
- Simple height adjustment
- Plinth drawers can be fitted from a plinth height of 150 mm
- Plastic, black

<table>
<thead>
<tr>
<th>Plinth height dimension X mm</th>
<th>Adjustment range mm</th>
<th>Floor contact surface ø mm</th>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>80</td>
<td>74 - 110</td>
<td>80</td>
<td>9 028 398</td>
<td>200 ea.</td>
</tr>
<tr>
<td>100</td>
<td>89 - 125</td>
<td>80</td>
<td>9 028 286</td>
<td>200 ea.</td>
</tr>
<tr>
<td>110</td>
<td>99 - 135</td>
<td>80</td>
<td>9 028 302</td>
<td>200 ea.</td>
</tr>
<tr>
<td>150</td>
<td>100 - 160</td>
<td>80</td>
<td>9 028 341</td>
<td>200 ea.</td>
</tr>
</tbody>
</table>
Height adjustable leg

- **Korrekt**
- **Adapter, fixing block, plinth clip**

### Universal fixing block, for screwing on
- Plastic, black

<table>
<thead>
<tr>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>9 028 230</td>
<td>200 ea.</td>
</tr>
</tbody>
</table>

### Universal fixing block, for pressing in, with 4 dowels
- Plastic, black

<table>
<thead>
<tr>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 047 654</td>
<td>40 ea.</td>
</tr>
</tbody>
</table>

### Universal fixing block, for knocking in, with 2 expanding dowels
- Can additionally be secured with screws
- Can be removed by pulling out the expanding dowels
- With surface to support side panel
- Plastic, black

<table>
<thead>
<tr>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 079 689</td>
<td>40 ea.</td>
</tr>
</tbody>
</table>

### Plinth clip for clipping onto levelling foot
- For front and side plinth panels
- Installation: clipping onto levelling foot
- Suitable for plinth heights of 70 mm and over
- Plastic, black

<table>
<thead>
<tr>
<th>Type</th>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 for slotting in</td>
<td>0 073 481</td>
<td>200 ea.</td>
</tr>
<tr>
<td>2 for screwing on</td>
<td>0 061 855</td>
<td>200 ea.</td>
</tr>
</tbody>
</table>
Height adjustable leg

- Euro
- Levelling foot, adapter, fixing block, plinth panel holder

### Euro levelling foot

- Fitting system comprising levelling feet, fixing blocks and other accessories
- Load capacity 450 kg / leg, maximum of 1350 kg for 3 or more legs
- Leg is securely held in the fixing block, simple height adjustment
- Plinth drawers can be fitted from a plinth height of 150 mm
- Plastic, black

<table>
<thead>
<tr>
<th>Plinth height dimension X mm</th>
<th>Adjustment range mm</th>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>100</td>
<td>95 - 123</td>
<td>9 028 440</td>
<td>200 ea.</td>
</tr>
<tr>
<td>150</td>
<td>145 - 173</td>
<td>9 054 501</td>
<td>100 ea.</td>
</tr>
</tbody>
</table>

### Adapter for levelling foot

- For extending the levelling foot by 50 mm
- Plastic, black

<table>
<thead>
<tr>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 071 844</td>
<td>40 ea.</td>
</tr>
</tbody>
</table>

### Fixing block, for screwing on

- With surface to support side plinth panel
- Plastic, black

<table>
<thead>
<tr>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 071 847</td>
<td>40 ea.</td>
</tr>
</tbody>
</table>

### Plinth panel holder, screw-on type

- For front and side plinth panels
- Installation: clipping onto levelling foot
- Plastic, black

<table>
<thead>
<tr>
<th>Article version</th>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>Support clip</td>
<td>9 021 864</td>
<td>2000 ea.</td>
</tr>
<tr>
<td>Knock-in holder</td>
<td>9 022 045</td>
<td>2000 ea.</td>
</tr>
</tbody>
</table>
Some Hettich shelf supports can do more than just support shelves: for example, they prevent shelves from being accidentally lifted or pulled forward and from tipping or slipping. A minor detail that can prevent a major disaster from happening. This is where you will find the right supports and holders for any fitted cupboard. Firm and secure support elements for your shelf. And a reliable and easy to fit solution for any design of furniture.

Sekura 2 shelf support in nickel plated die-cast zinc.
Shelf supports / rails and brackets

- **Summary**

  Shelf supports
  Safety, Sekura, Universal D, Duplo, push in shelf supports,
  Glass shelf supports, flattened shelf supports, grooved shelf supports,
  Shelf studs

  40 – 43
Safety

- Drilling diameter 5 mm
- Steel pin with clear plastic support surface
- Can be used in System 32
- Load group L 50 (50 kg/m²)

Order no.  PU
1 005 655  4000 ea.

Sekura 1.1

- Pin diameter 5 mm
- 1 additional pin for shelf
- Can be used in System 32
- Load group L 75 (75 kg/m²)
- Zinc die-cast nickel-plated

Order no.  PU
9 010 110  1000 ea.

Sekura 2.1

- Pin diameter 5 mm
- Can be used in System 32
- Load group L 75 (75 kg/m²)
- Zinc die-cast nickel-plated

Order no.  PU
9 010 111  1000 ea.

Sekura 6

- Pin diameter 5 mm
- 1 additional pin for shelf
- Can be used in System 32
- Load group L 75 (75 kg/m²)
- Zinc die-cast nickel-plated

Order no.  PU
9 005 558  500 ea.
Shelf support

- Sekura, Universal D, Duplo, Push in

**Sekura 7**
- Drilling diameter 5 mm for direct fixing screw, Countersunk head, ø 6.3 mm
- Drilling diameter 3 mm for countersunk head screw ø 4 mm
- Each with one additional pin for shelves
- Zinc die-cast nickel plated
- Can be used in System 32
- Load group L 75 (75 kg/m²)

<table>
<thead>
<tr>
<th>Drilling diameter mm</th>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>5</td>
<td>0 053 012</td>
<td>500 ea.</td>
</tr>
</tbody>
</table>

**Universal D**
- Pin diameter 5 mm
- Can be used in System 32
- Load group L 75 (75 kg/m²)
- Zinc die-cast nickel-plated

<table>
<thead>
<tr>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 006 203</td>
<td>2000 ea.</td>
</tr>
</tbody>
</table>

**Duplo**
- Pin diameter 5 mm on both sides
- Steel
- Can be used in System 32
- Load group L 50 (50 kg/m²)

<table>
<thead>
<tr>
<th>Finish</th>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>nickel plated</td>
<td>1 004 701</td>
<td>5000 ea.</td>
</tr>
</tbody>
</table>

**Push in shelf supports**
- Drilling diameter 5 mm
- Can be used in System 32
- Load group L 50 (50 kg/m²)
- Steel, galvanised

<table>
<thead>
<tr>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 005 432</td>
<td>3000 ea.</td>
</tr>
</tbody>
</table>
### Sekura 8
- Glass shelf supports
- Pin diameter 5 mm
- Can be used in System 32
- Load group L 75 (75 kg/m²)
- Zinc die-cast nickel plated / clear plastic

<table>
<thead>
<tr>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 010 564</td>
<td>2000 ea.</td>
</tr>
</tbody>
</table>

### Glass shelf supports
- Drilling diameter 5 mm
- With soft plastic cap
- Load group L 50 (50 kg/m²)
- Steel, galvanised / clear plastic

<table>
<thead>
<tr>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 056 163</td>
<td>3000 ea.</td>
</tr>
</tbody>
</table>
Flattened shelf supports

- Drilling diameter 5 mm
- Can be used in System 32
- Load group L 25 (25 kg/m²)
- Steel, galvanised

<table>
<thead>
<tr>
<th>Finish</th>
<th>Order no.</th>
<th>Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>brass</td>
<td>0 052 097</td>
<td>500 ea.</td>
</tr>
<tr>
<td>nickel</td>
<td>0 052 096</td>
<td>500 ea.</td>
</tr>
</tbody>
</table>

Grooved shelf supports

- For grooved bottom panels
- Pin diameter 5 mm
- Can be used in System 32
- Load group L 25 (25 kg/m²)
- Zinc die-cast, bright

<table>
<thead>
<tr>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 074 805</td>
<td>500 ea.</td>
</tr>
</tbody>
</table>

Shelf studs

- Pin diameter 5 mm
- Can be used in System 32
- Plastic translucent

<table>
<thead>
<tr>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 005 082</td>
<td>5000 ea.</td>
</tr>
</tbody>
</table>
Making sure cabinets hang securely: cabinet suspension brackets from Hettich. High quality materials, high quality finish. Here too, the Hettich range provides all the options:

For screwing on or pressing in, for fitting inside the cabinet or on the back of the rear panel. All models are easy to fit and adjust.

Cabinet suspension bracket SAH 215 for use on the back of the rear panel. With precision 3-D adjustment. When mounted on rails, cabinets can be prevented from lifting off.
## Cabinet suspension brackets and suspension rails

### Summary

<table>
<thead>
<tr>
<th>Description</th>
<th>Pages</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cabinet suspension brackets</td>
<td>47</td>
</tr>
<tr>
<td>Range summary / Technical comparison</td>
<td></td>
</tr>
<tr>
<td>Cabinet suspension brackets for use behind the rear panel</td>
<td>48–49</td>
</tr>
<tr>
<td>SAH 215</td>
<td></td>
</tr>
<tr>
<td>Cabinet suspension brackets for use inside the carcase</td>
<td>50–51</td>
</tr>
<tr>
<td>SAH 116</td>
<td></td>
</tr>
<tr>
<td>Suspension rails / Fixing material</td>
<td>52</td>
</tr>
<tr>
<td>Technical information</td>
<td></td>
</tr>
<tr>
<td>Note on the load capacity of cabinet suspension brackets</td>
<td>52–53</td>
</tr>
</tbody>
</table>
## Cabinet suspension brackets

### Range summary / Technical comparison

<table>
<thead>
<tr>
<th></th>
<th>SAH 215</th>
<th>SAH 116</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Page</strong></td>
<td>48 - 49</td>
<td>50 - 51</td>
</tr>
</tbody>
</table>
| **Installation**     | For screwing on  
|                      | On the back of the rear panel | For screwing on  
|                      | In the carcase |
| **Load capacity**    | 45 kg / ea.  
|                      | according to EN 15939 | 40 kg / ea.  
|                      | according to EN 15939 |
| **Suspension bracket** | Suspension hook  
|                      | Suspension rail, type B | Suspension hook  
|                      | Suspension rail, type B  
|                      | Suspension rail, type L |
| **Adjustment range** | ± 8 mm  
| Height               | 25 mm max.  
| Depth                | ± 3 mm  
| Lateral for hook suspension | ± 7.5 mm  
| Lateral for rail suspension | ± 3 mm  
|                      | 15 mm max.  
|                      | ± 7 mm  |
| **Rear panel recess** | 16 mm min.  
| (from rear edge of rear panel) | 16 mm min.  
| (from front edge of rear panel) |
Cabinet suspension brackets

SAH 215
For installation on the back of the rear panel

Cabinet suspension bracket SAH 215

- For use on the back of the rear panel
- For rail and hook suspension
- Load capacity 45 kg / each (to EN 15939/2012)
- Attached to side panel with 3 side dowels and screwed down in the rear panel groove
- Suitable for use with rear panel recess of 16 mm and over
- Fast, easy height adjustment by means of sturdy adjustment screw and gear: ± 8 mm
- Depth adjustment: 25 mm max.
- Side adjustment: ± 3 mm for hook suspension
- Adjustment screws are protected from becoming unscrewed accidentally
- Lift off height: 7.5 mm
- Hook suspension: the shape of the hook prevents the cabinet from slipping off
- Suitable for use with B type suspension rail
- Steel, galvanised - fully recyclable
- MUST ALWAYS be screwed into the carcase side.
- Optional "lift off guard" function by means of special screw

Order no. | PU
---|---
9 189 903 | 25 ea.

SAH 215

Lift off guard
Max. depth adjustment 25 mm
± 8 mm height adjustment by means of gear
For attachment to cabinet side using 3.5 x 20 mm chipboard screw

Fitting options

Please note:
Unless attached to top panel, the SAH 215 must be mounted within the top third of the carcase.
Adjust height before depth.
Cabinet suspension brackets

- SAH 215
- Installation

EN 15939 (2012)
Cabinet suspension brackets

- SAH 116
- For installation in carcasse

Cabinet suspension bracket SAH 116

- For screwing on
- Rail or hook suspension
- Guard to prevent slipping off sideways when suspended from a hook
- Load capacity 40 kg / each in accordance with EN 15939 in test rack A (one pair of SAH per carcasse; elements without own suspension, such as end shelves, are not permitted)
- 3-dimensional alignment: height ± 7 mm / max. depth 15 mm / laterally (for hook suspension) ± 3 mm / laterally (for rail suspension) ± 7 mm
- Rear panel recess (to front edge of rear panel) at least 16 mm
- Lift off height 7.5 mm
- Suitable for use with B type and L type suspension rails
- Steel, nickel plated

<table>
<thead>
<tr>
<th>Article version</th>
<th>Depth adjustment distance</th>
<th>Colour</th>
<th>Order no. left</th>
<th>Order no. right</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>4,6 / 6,5</td>
<td>SAH 116.1 T21*</td>
<td>silver</td>
<td>1 019 600</td>
<td>1 019 599</td>
<td>100 ea.</td>
</tr>
<tr>
<td>4,6 / 6,5</td>
<td>SAH 116.1 T21*</td>
<td>white</td>
<td>1 019 619</td>
<td>1 019 518</td>
<td>100 ea.</td>
</tr>
</tbody>
</table>

* Hook’s factory setting, measured from housing rear to end of hook
Cabinet suspension brackets

SAH 116

Installation

SAH 116.1

Installation

SAH 116.1

Installation

SAH 116.1

Installation

SAH 116.1

Installation
Universal suspension rail, type B

- Length 3000 mm
- For SAH 116 cabinet suspension brackets
- Load capacity 150 kg / cabinet
- Attachment:
  - with 2 special screws Ø 5.5 x 50 mm near each cabinet suspension bracket
  - an additional special screw Ø 5.5 x 50 mm must be fitted in the centre behind each carcase over 900 mm wide
  - use special fixing screws
- With oblong holes
- Steel, galvanised

Advice:
- Suspension rail without slip off protection; on adjusting the position of the wall unit it may slip off the suspension rail and fall!

<table>
<thead>
<tr>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 052 118</td>
<td>25 ea.</td>
</tr>
<tr>
<td>1 133 575</td>
<td>900 ea.</td>
</tr>
</tbody>
</table>

Rail covers

- Length 3000 mm

<table>
<thead>
<tr>
<th>Colour</th>
<th>Order no.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>almond</td>
<td>0 060 751</td>
<td>50 ea.</td>
</tr>
<tr>
<td>black</td>
<td>0 060 749</td>
<td>50 ea.</td>
</tr>
<tr>
<td>tan</td>
<td>0 060 752</td>
<td>50 ea.</td>
</tr>
<tr>
<td>white</td>
<td>0 052 119</td>
<td>50 ea.</td>
</tr>
</tbody>
</table>

Information on load capacity of cabinet suspension brackets and on accessories

The following basic loading principles must be observed when using cabinet suspension brackets and accessories:
- Both the furniture design and the quality of the furniture’s material and production are beyond our control.
- The quality and condition of wall materials are also beyond our control.
- The suspension hooks we supply must be used with wall plugs and are intended for attachment to solid brick, solid sand lime brick, concrete or engineering brick. An 8 mm drilling must be drilled into the wall, with the plastic wall plug being knocked in to leave it flush with the surface. The hook must be screwed into a depth that leaves at least 10 mm of its length projecting from the wall.
- Commercial type special mounting elements must be used for attachment to other wall materials.
- Dowels and screws must be matched to one another. Ordinary chipboard screws must not be used instead of wall plug screws.
- Mounting suspension rails:
  - with 2 special screws, Ø 5.5 x 50 mm, at the level of each cabinet suspension bracket
  - above a carcase width of 900 mm, an additional special screw, Ø 5.5 x 50 mm, must be fitted at the centre on the back of each carcase (type A, type B and type H).
- Add on elements, such as end shelves, must not be fitted without separate cabinet suspension bracket.
- The cabinet maker / retailer is responsible for ensuring that furniture placed on the market meets the requirements laid down in EN 14749.
The quality of Hettich cabinet suspension brackets is monitored continuously. Indication of the load capacity makes it easier to choose the right suspension bracket. The stated load capacity has been checked in accordance with the requirements of EN 15939. All the tests to EN 15939 which are listed below are performed in a defined test frame. The diagrams below are merely intended as illustrations.

### Quality criteria
- Practically oriented load capacities
- Easy installation of the cabinet suspension bracket
- Large adjustment ranges for adapting to conditions prevailing on site
- Secure adjustment screws
- Suitable for use in combination with suspension hook and suspension rail

### Impact test
Loading the cabinet with 140% of the permitted load capacity. A steel plate weighing 1.7 kg is toppled over onto the top panel ten times.

### Swivel test per door
The hinged door of the loaded cabinet is opened and closed ten times with an additional weight of 30 kg.

### Overload test
Loading the cabinet with 200% of the permitted load capacity over 7 days.
Hettich takes a responsibility for the world we live in. This awareness defines the strict policy of environmental management that we practise. Our environmental officer has taken personal responsibility for these aspects throughout the group of companies over a period of many years. In addition, a separate environment committee has been established for each production site. We regard statutory provisions as minimum requirements. At significant sites we also implement the stringent EMAS Regulation. And we drive forward developments that in future will help to save even more raw materials and support the necessary endeavours towards sustainability.

Hettich environmental management

In 1996 Hettich started introducing effective environmental management systems under the stringent EMAS Regulation (currently: EC Regulation No. 761/2001, including EN ISO 14.001/2004). This not only enables us to improve our environmental performance on a broad front but also to achieve a high level of safety which, not least, also benefits our customers. This is why we also require our suppliers to meet the necessary minimum standards of environmental protection, industrial safety, health care and social welfare.

The results achieved in the drawer runner and drawer system product segment at the Kirchlengern operation in Germany illustrate the impressive effects these measures have and verifiably demonstrate our tireless endeavours to translate words into action:

Relief to the environment between 1997 and 2008:

- Specific water consumption: 56 per cent
- Specific power consumption: 21 per cent
- Specific heat consumption: 84 per cent
- Specific CO₂ emissions: 29 per cent
Hettich standard for product materials

Hettich underpins its commitment by applying an internal standard for product materials. This ensures that every product – from production to disposal – satisfies all environmental requirements. Hettich products are durable. Appropriately foresighted, our rigorous standards are formulated to ensure that international legislation is also met. This provides a reliable base for marketing furniture worldwide.

Zero-energy building – Hettich Forum

The Hettich Forum building with its neutral energy balance is a shining example of future-proof building design. Photovoltaic panels and a solar collection system providing hot water as well as extensive roof greening and use of rain water underscore this building’s overall sustainability concept in just the same way as the broad use of cellulose insulation material from recycled newspapers, highly efficient heat recovery and the bulb-free lighting concept do.

With the Hettich Group having acquired European Commission GreenBuilding Partner status on 5 March 2009, the comprehensive approach demonstrated by the Hettich Forum has also convinced the adjudicating panel of the national "Green Building Award 2009". Hettich received the first prize to be presented in the "New Building" category.
Hettich America, L.P.
4295 Hamilton Mill Road
Suite 400
Buford, GA 30518
Phone: 1-800-438-8424
Fax: 1-800-627-5152
info@hettichamerica.net